

# LUG-LOK™ UPPER VISE BLOCK

## THE SAFEST AND SMARTEST WAY TO LOCK DOWN AN AR15 UPPER INTO A BENCH VISE.

Traditional clamp style upper blocks fit poorly and can exert enough inward pressure to damage the receiver when applying torque to a barrel nut or flash suppressor. That's bad design. So, we designed an upper block that leverages the strongest part of the gun – the barrel lugs inside the star chamber. The Lug-Lok is precision machined and precisely fits into all MIL-SPEC uppers. It mates perfectly with the barrel lugs, while allowing you to rotate the upper to be able to work on different sides. There are 2 vise pins that allow you to hold the upper at multiple working angles and prevent unwanted rotation during high torque application. The lock knob keeps Lug-Lok seated into the barrel lugs.

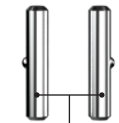
### USES STRENGTH OF BARREL LUGS TO SECURE UPPER

**PATENT PENDING**

7075-T6 AIRCRAFT GRADE ALUMINUM

UPPER RECEIVER LOCK KNOB

ALIGNMENT FLANGE



2 STAINLESS STEEL VISE PINS

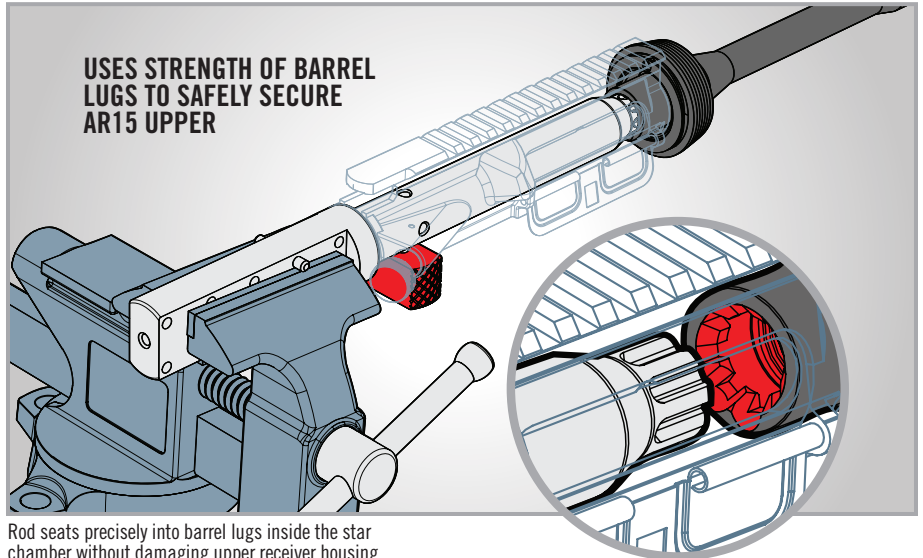
SECURE THE UPPER AT MULTIPLE OPTIMUM WORKING ANGLES

LOCK KNOB RETAINING HOLES

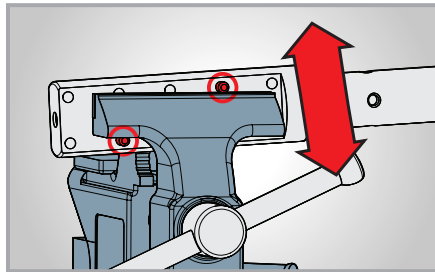
VISE PIN RETAINING HOLES

STAR CHAMBER LOCKING LUGS

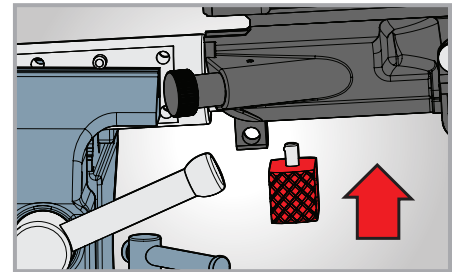
### USES STRENGTH OF BARREL LUGS TO SAFELY SECURE AR15 UPPER



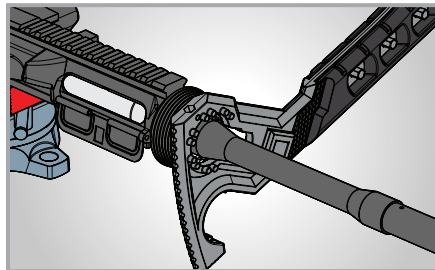
Rod seats precisely into barrel lugs inside the star chamber without damaging upper receiver housing



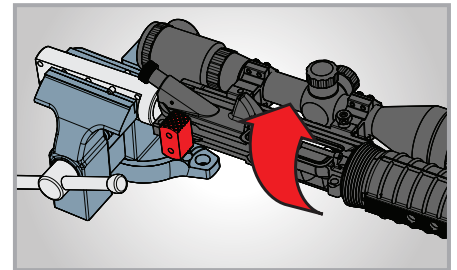
Vise Pins allow the upper to be positioned at different user-selected working angles and prevent unwanted rotation



Lock Knob keeps the upper locked into the barrel lugs at any rotation



Steel barrel lugs absorb the pressure of torquing barrel nuts and flash suppressors – not the upper housing



Users can rotate the upper to optimal position for building, accessorizing or making fine adjustments

PRECISION MACHINED TO UNIVERSALLY FIT INTO ALL MIL-SPEC BARREL LUGS

**WARNING:** This product can expose you to chemicals including Nickel (Metallic), which is known to the state of California to cause cancer and birth defects or reproductive harm. For more information, go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).



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